##  BUSWAY SYSTEMS

## Allearege shead

## > DEKRA KEMAき

| - | $\begin{aligned} & \text { 40A - 6300A } \\ & \text { EFFICIENT } \end{aligned}$ |
| :---: | :---: |
|  | PO |
| C $\in$ BS | DISTRIBUT |

DAVIS Power Busway System is designed for efficient Power Distribution and to give the flexibility needed for modern high rise buildings, commercial complexes, industrial plants and production facilities. It provides a more efficient electrical power distribution system that gives added flexibility for today's commercial and industrial environments. DAVIS Power Busway System is designed with the following distinctive features:

Maintenance Free Robust \& Reliable Epoxy Insulated low Impedance

Modular in Design Ease of Planning Ease of Installation Flexible in Usage

Compact \& Lightweight Economical Expandable Relocatable


## COMPLIANCE OF DESIGN STANDARDS

SYSTEM VOLTAGES

BUSBAR CONDUCTORS

## BUSWAY ENCLOSURES

## INGRESS OF PROTECTION

TYPES OF BUSBAR CONFIGURATION

DAVIS introduces its new version of Maintenance Free Epoxy Insulated Power busway system to meet the latest requirements of modern commercial buildings and industrial complexes. DAVIS Power busway can be easily installed in most site conditions to distribute electrical power efficiently. DAVIS Power busway is available from 100A to 6300A rated at 690VAC in a polyphase system.

DAVIS Power busway is designed, manufactured and tested in compliance with the latest international standards:
IEC 60439-1:2004 \& IEC 61439-1:2011 Low Voltage Switchgear and Controlgear Assemblies IEC 60439-2:2005 \& IEC 61439-6:2012 Specific requirements for busway
IEC 60947-2:2003 Circuit Breakers
IEC 60331 \& BS 6387
Resistance to Fire
Degree of Ingress Protection
DAVIS Power busway is designed to withstand a rated insulation voltage of 1000VAC at 50 Hz or 60 Hz frequency or dielectric voltage of 3.5 KV . Higher insulation voltages including medium voltages (up to 11 kV ) and higher frequencies are also available.

The conductors used in DAVIS Power busways are carefully selected to meet all electrical, thermal and mechanical properties and are in full compliance with the relevant international standards and requirements. The composition and conductivity of the busbars used are guaranteed as follows:

| Composition | Conductivity |
| :---: | :---: |
| $99.98 \%$ | $>98 \%$ IACS |
| $99.98 \%$ | $>61 \%$ IACS |

ALUMINIUM
99.98\%
$>61 \%$ IACS

DAVIS Power busway enclosures are made robust in design to match their intended short circuit capabilities, to accommodate each busbar size, weight, mechanical strength, and to optimize heat dissipation. The sections of the enclosures, flanges and surfaces are efficiently engineered to maximize their heat dissipation capabilities from the busbars to their surrounding areas under natural ambient conditions. The enclosures are treated with anti-corrosive agents, baked and coated with epoxy polyester powder. The enclosures are available in the following materials:

## - Galvanised Steel <br> - Extruded Aluminium <br> - Stainless Steel

DAVIS Power busway enclosures are designed and manufactured by computerized CNC machines to achieve a very high degree of precision and accuracy. Various degrees of ingress of protection (IP) in compliance with IEC60529 are available and are verified by independent authorities. DAVIS also makes busways for outdoor installations.

| Indoor Installation | IP42/43/44/54/55 |
| :--- | :--- |
| Outdoor Installation | IP65/66/67 |
| Plug-in Risers | IP65 |
| Plug-in Boxes | IP55 |
| IP for Plug-in Openings | IP2X |

DAVIS Power busway is constructed from high conductivity Copper or Aluminium conductors set in a totally enclosed STEEL or Extruded ALUMINIUM enclosure. The following types of busbar configuration are available in a super compact type design or sandwiched type design:


DAVIS uses a very special high thermal conductivity Epoxy insulation material, Class ' F ( $155^{\circ} \mathrm{C}$ ), which is able to withstand any glitches and spikes in an electrical system. The Epoxy insulation is non-hygroscopic, halogen free, resistant to water and chemicals, and has a high mechanical strength and complies with UL94V-0 standards. The epoxy insulation is self-extinguishing, impervious to acids, alkalis, acetones, mechanical oils and lubricants and has a long life span compared with other insulation materials. The Epoxy insulation is bonded strongly to the busbar conductor thus eliminating any air gaps between the insulation and the conductor.

Class 'H' Epoxy insulation material is also available.

FIRE RESISTANT BUSWAY

DAVIS Fire Resistant (FR) busway is specially manufactured for Essential Supply Circuits using high grade Mica insulation tapes with polyester outer insulation in accordance with IEC 60331, BS 6387 and JIS A 1304 standards.


Resistance to Fire Alone
IEC $60331: 3$ hours at $750^{\circ} \mathrm{C}$
BS 6387 Category ' $c$ ' $: 3$ hours at $950^{\circ} \mathrm{C}$
Resistance to Fire with Water
BS 6387 Category ' $w$ ' : 15 mins at $650^{\circ} \mathrm{C}$ (plus 15 mins with water spray)
Resistance to Fire with Mechanical Shock
BS 6387 Category 'z' : 15 mins at $950^{\circ} \mathrm{C}$


| VERTICAL | DAVIS Power busway vertical mounting supports are designed to retain the position |
| :--- | :--- |
| MOUNTING | of riser busways while withstanding a small degree of tilting movement as the <br> conditions of the building and environment change. It comes with a double-spring <br> mechanism to absorb any built-up stresses due to thermal expansion and normal <br> defects in the floor and building structures. |



| BUSBAR <br> TYPE | AMPERE RATING | No. of Springs <br> Required <br> per set |
| :---: | :---: | :---: |
| COPPER | 100A to 1250A | 2 |
|  | 1600A to 3200 A | 4 |
| ALUMINIUM | 200A to 1600 A | 6 |
|  | 1800A to 3200 A | 2 |
|  | 3500 A to 5000 A | 6 |

HORIZONTAL
MOUNTING SUPPORTS

DAVIS Power busway horizontal mounting supports are designed to retain the position of feeder busway in an edgewise or a flatwise position.


## TEMPERATURE RISE TESTS

DAVIS Power busway is capable of carrying its full rated current continuously at ambient condition with $95 \%$ relative humidity and a maximum ambient temperature of $40^{\circ} \mathrm{C}$ without exceeding the $55^{\circ} \mathrm{C}$ temperature rise.

Temperature Rise Tests is as per IEC 60439 ; IEC 61439 standards to ensure the maximum temperature rise of the busways especially that of the joints do not exceed the IEC 60439-1; IEC 61439-1 temperature rise limits.

## SHORT CIRCUIT TESTS

DAVIS Power busway is designed to be robust and protected against rated short circuit conditions. The short circuit tests have been independently certified and tested at KEMA/DEKRA and ASTA accredited testing laboratories in accordance with IEC 60439-1:2004; 60439-2:2005; IEC 61439-1:2011 and IEC 61439-6:2012.

FACTORY ROUTINE Every DAVIS Power busway section or part is subjected to Routine Factory Tests TESTS before they are delivered to customers. The tests also include 1000VDC Insulation Resistance Tests and 3.5kV Power Frequency Voltage Withstand Tests for 5 seconds.


## SPECIAL THERMAL COMPENSATION JOINT

8mm Contraction: (-ve Expansion)


## THERMAL COMPENSATION JOINT

The joint coupler is the most critical part of any busbar trunking system. DAVIS busway incorporates a proven MAINTENANCE-FREE thermal compensation joint design using a single or multiple high-tensile grade insulated through-bolt to tighten the current carrying conductors together. The bolt is specially made with a double-head hexagonal nut and a red indicator mark that breaks off at a predetermined torque value of $70 \mathrm{~N}-\mathrm{m}$. The tightening torque label is always shown on the joint stack. Two opposing Belleville disc spring washers are put in place to maintain a constant contact pressure under all service conditions.


Every DAVIS busway section is factory-fitted with a joint-stack. After two adjacent sections of the busways have been joined together, the whole joint stack can be removed without removing the already installed busway. This unique feature will simplify any site alteration task. The joints can be inspected at any time by removing the joint covers. Each joint is designed to allow longitudinal busbar expansion or contraction by as much as $\pm 8 \mathrm{~mm}$. The tightening force is calculated in such a way that the joint efficiency remains unchanged under all service conditions. This provides for cost-savings as expansion joints are no longer necessary for any length of the busway run.


Clearance between runs


Clearance from wall \& ceiling

## PLUG-IN BOXES

DAVIS busway plug-in boxes are available from 15A to 800A with different levels of fault protection. A maximum of five pieces of plug-in boxes can be mounted on a standard 3000 mm plug-in busway. The maximum current rating of each plug-in opening is 400 A . Above 500 A , bolt-on plug-in boxes are recommended.

## Safety Features:

DAVIS busway plug-in boxes are designed with full mechanical interlocks. This is to prevent any illegal insertion or removal when the plug-in box is in the "ON" position.

The front operating switch allows padlocking at the "OFF" position. This is to prevent switching "ON" accidentally during servicing or maintenance. The plug-in earth contact is designed to ensure the EARTH contact is made prior to LIVE contact of the busway in any situation. Plug-in boxes are rated at IP42 as a standard but IP55 plug-in boxes are also available.


## TECHNICAL DATA FOR POWER BUSWAY AND ACCESSORIES



Edgewise Elbow


Flatwise Elbow


End Feed Cable Box


| BUSBAR TYPE | AMPERE RATING | DIMENSIONS (mm) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | EDGEWISE ELBOW |  | FLATWISE ELBOW |  |
|  |  | A | B | C | D |
| COPPER | 400A to 1800A | 300 | 300 | 300 | 300 |
|  | 2000A to 2500A | 300 | 300 | 350 | 350 |
|  | 3000A to 4000A | 300 | 300 | 400 | 400 |
|  | 4500A to 5000A | 300 | 300 | 450 | 450 |
|  | 6300A | 300 | 300 | 550 | 550 |
| ALUMINIUM | 400 A to 1000A | 300 | 300 | 300 | 300 |
|  | 1250A to 1600A | 300 | 300 | 350 | 350 |
|  | 1800A | 300 | 300 | 400 | 400 |
|  | 2000A | 300 | 300 | 450 | 450 |
|  | 2500A to 3500A | 300 | 300 | 500 | 500 |
|  | 4000A | 300 | 300 | 600 | 600 |
|  | 4500A to 5500A | 300 | 300 | 650 | 650 |

Table 1: Elbows

| BUSBAR <br> TYPE | AMPERE RATING | DIMENSIONS (mm) |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | E | F | G |
| COPPER | 400A to 630A | 500 | 400 | 450 |
|  | 800A to 1600A | 600 | 450 | 450 |
|  | 1800A to 2500A | 700 | 450 | 450 |
| ALUMINIUM | 400A |  |  |  |
|  | 630A to 800A | 600 | 450 | 450 |
|  | 1000A to 1600A | 700 | 450 | 450 |
|  | 1800A | 700 | 500 | 450 |

Table 2: End Feed Cable Boxes

| AMPERE RATING | DIMENSIONS (mm) |  |  |
| :---: | :---: | :---: | :---: |
|  | L | W | H |
| 15A to 225A | 400 | 260 | 210 |
| 125A to 200A | 400 | 260 | 210 |
| 250A to 400A | 500 | 310 | 270 |
| 500A to 800A | 1000 | 360 | 310 |
| Exceed 800A | PLEASE CONSULT DAVIS FOR DETAILS |  |  |

Table 3: Plug-in Boxes

## Plug-in Feeder



| AMPERE <br> RATING | COPPER DIMENSIONS (mm) |  |  | ALUMINIUM DIMENSIONS (mm) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | W1 | W2 | FIGURE | W1 | W2 | FIGURE |
| 400A | 25 | - | A | 63 | - | A |
| 500A | 30 | - | A | - | - | - |
| 630A | 40 | - | A | 76 | - | A |
| 800A | 50 | - | A | 100 | 50 | B |
| 950A | 60 | - | A | - | - | - |
| 1000A | 65 | - | A | 125 | 65 | B |
| 1250A | 90 | 40 | B | 152 | 50 | C |
| 1600A | 110 | 60 | B | 203 | 65 | C |
| 1800A | 125 | 65 | B | 250 | 65 | D |
| 2000A | 140 | 45 | C | 152 | 50 | F |
| 2250A | 175 | 55 | C | - | - | - |
| 2500A | 200 | 65 | C | 203 | 65 | F |
| 3000A | 110 | 60 | E | 203 | 65 | F |
| 3200A | 120 | 60 | E | 230 | 60 | G |
| 3500A | 140 | 45 | F | 230 | 60 | G |
| 4000 A | 150 | 50 | F | 203 | 65 | H |
| 4500A | 175 | 55 | F | 250 | 65 | I |
| 5000A | 200 | 65 | F | 250 | 65 | I |
| 5500A | - | - | - | 250 | 65 | I |
| 6300A | 175 | 55 | H | - | - | - |

Table 4: Flanged Ends

TECHNICAL DATA FOR POWER BUSWAY ACCESSORIES


Edgewise Offsets

| BUSBAR <br> TYPE | AMPERE RATING | DIMENSIONS (mm) |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | C |
|  | 400A to 2500A | 300 | 300 | 300 |
|  | 3000A to 5000A | 300 | 300 | 300 |
| ALUMINIUM | 6300A | 300 | 300 | 300 |
|  | 400A to 1800A | 300 | 300 | 300 |
|  | 2000A to 3500A | 300 | 300 | 300 |
|  | 4000A to 5500A | 300 | 300 | 300 |




Flatwise Offsets

| BUSBAR <br> TYPE | AMPERE RATING | DIMENSIONS (mm) |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | C |
|  | 400A to 2500A | 350 | 300 | 350 |
|  | 3000A to 5000A | 450 | 350 | 450 |
| ALUMINIUM | 6300A | 550 | 450 | 550 |
|  | 400A to 1800A | 400 | 300 | 400 |
|  | 2000A to 3500A | 500 | 400 | 500 |
|  | 4000A to 5500A | 650 | 550 | 650 |



Combination Elbows

| BUSBAR TYPE | AMPERE RATING | DIMENSIONS (mm) |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | C |
| COPPER | 400A to 2500A | 350 | 300 | 300 |
|  | 3000A to 5000A | 450 | 350 | 300 |
|  | 6300A | 550 | 450 | 300 |
| ALUMINIUM | 400A to 1800A | 400 | 300 | 300 |
|  | 2000A to 3500A | 500 | 400 | 300 |
|  | 4000A to 5500A | 650 | 550 | 300 |



## Edgewise Tees

| BUSBAR <br> TYPE | AMPERE RATING | DIMENSIONS (mm) |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | C |
| COPPER | 400A to 2500A | 500 | 1000 | 400 |
|  | 3000A to 5000A | 500 | 1000 | 600 |
| ALUMINIUM | 6300A | 500 | 1000 | 800 |
|  | 400A to 1800A | 500 | 1000 | 500 |
|  | 2000A to 3500A | 500 | 1000 | 700 |
|  | 4000A to 5500A | 500 | 1000 | 1000 |



Reducer Units

| BUSBAR <br> TYPE | AMPERE RATING | DIMENSIONS (mm) |
| :---: | :---: | :---: |
|  |  | B |
|  | 400A to 2500A | 600 |
|  | 3000A to 5000A | 600 |
| ALUMINIUM | 400A to 1800 A | 600 |
|  | 2000A to 3500A | 600 |
|  | 4000 A to 5500 A | 600 |



Flatwise Tees

| BUSBAR <br> TYPE | AMPERE RATING | DIMENSIONS (mm) |  |
| :---: | :---: | :---: | :---: |
|  |  | A | B |
| COPPER | 400A to 2500A | 350 | 700 |
|  | 3000A to 5000A | 450 | 900 |
|  | 6300A | 550 | 1100 |
|  | 400A to 1800 A | 400 | 800 |
|  | 2000A to 3500A | 500 | 1000 |
|  | 4000 A to 5500A | 650 | 1300 |



Expansion Units

| BUSBAR <br> TYPE | AMPERE RATING | DIMENSIONS (mm) |
| :---: | :---: | :---: |
|  |  | C |
|  | 400A to 2500A | 400 |
|  | 3000A to 5000A | 600 |
| ALUMINIUM | 6300A | 800 |
|  | 400A to 1800 A | 500 |
|  | 2000A to 3500A | 700 |
|  | 4000 A to 5500 A | 1000 |

## COPPER BUSBARS ~ DIMENSIONS AND WEIGHTS



DIMENSIONS AND WEIGHTS OF FEEDER AND PLUG-IN FEEDER IN METAL HOUSING

| TYPE | MODEL | AMPERE <br> RATING | COPPER BUSBAR SIZE/ PHASE | DIMENSION 'H' (mm) | APPROXIMATE WEIGHT (kg/m) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | 3W | $3 \mathrm{~W}+1 / 2 \mathrm{G}$ | 4 W | 4W+1/2G | 5W | $5 \mathrm{~W}+1 / 2 \mathrm{G}$ |
| 'FIGURE A' COMPACT TYPE | CB-100 | 100 | $3 \times 20$ | 60 | 10 | 11 | 11 | 11 | 11 | 12 |
|  | CB-200 | 200 | $3 \times 25$ | 65 | 11 | 11 | 11 | 12 | 12 | 13 |
|  | CB-300 | 300 | 6X25 | 65 | 13 | 13 | 14 | 15 | 16 | 16 |
|  | CB-400 | 400 | 6X25 | 65 | 13 | 13 | 14 | 15 | 16 | 16 |
|  | CB-500 | 500 | 6X30 | 70 | 14 | 15 | 15 | 16 | 17 | 18 |
|  | CB-630 | 630 | 6X40 | 80 | 16 | 17 | 18 | 19 | 20 | 21 |
|  | CB-800 | 800 | 6X50 | 90 | 18 | 19 | 20 | 22 | 23 | 24 |
| 'FIGURE B' SANDWICHED TYPE | SB-400 | 400 | $6 \times 25$ | 80 | 13 | 14 | 14 | 15 | 16 | 16 |
|  | SB-500 | 500 | $6 \times 30$ | 80 | 14 | 15 | 16 | 16 | 17 | 18 |
|  | SB-630 | 630 | 6X40 | 85 | 16 | 17 | 18 | 19 | 20 | 21 |
|  | SB-800 | 800 | 6X50 | 95 | 18 | 19 | 21 | 22 | 23 | 25 |
|  | SB-950 | 950 | 6X60 | 105 | 20 | 22 | 23 | 25 | 27 | 28 |
|  | SB-1000 | 1000 | 6X65 | 110 | 21 | 23 | 25 | 26 | 28 | 30 |
|  | SB-1250 | 1250 | $6 \times 90$ | 135 | 26 | 29 | 31 | 34 | 36 | 39 |
|  | SB-1600 | 1600 | 6X110 | 155 | 30 | 33 | 36 | 39 | 43 | 46 |
|  | SB-1800 | 1800 | 6X125 | 170 | 33 | 37 | 40 | 44 | 48 | 51 |
|  | SB-2000 | 2000 | 6X140 | 185 | 36 | 40 | 44 | 48 | 52 | 56 |
|  | SB-2250 | 2250 | 6X175 | 220 | 44 | 48 | 54 | 58 | 64 | 68 |
|  | SB-2500 | 2500 | 6X200 | 245 | 49 | 54 | 60 | 66 | 72 | 77 |
| 'FIGURE C' SANDWICHED TYPE | SB-3000 | 3000 | 2X6X110 | 287 | 56 | 59 | 69 | 72 | 82 | 85 |
|  | SB-3200 | 3200 | 2X6X120 | 307 | 60 | 63 | 74 | 78 | 89 | 92 |
|  | SB-3500 | 3500 | 2X6X140 | 347 | 69 | 73 | 85 | 89 | 102 | 106 |
|  | SB-4000 | 4000 | 2X6X150 | 367 | 73 | 77 | 91 | 95 | 109 | 113 |
|  | SB-4500 | 4500 | 2X6X175 | 417 | 84 | 89 | 105 | 110 | 126 | 131 |
|  | SB-5000 | 5000 | 2X6X200 | 467 | 94 | 100 | 118 | 124 | 142 | 148 |
| 'FIGURE D' SANDWICHED TYPE | SB-6300 | 6300 | 3X6X175 | 614 | 129 | 134 | 162 | 167 | 195 | 200 |



| FREQUENCY 60HZ |  |  |  |  |  | COPPER CONDUCTOR |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| AMPERE RATING | No. of | BUSBAR SIZE | IMPEDANCE AT $95^{\circ} \mathrm{C}$ (micro-Ohm/m) |  |  | LINE TO LINE VOLTAGE DROP IN MILLI-VOLT PER METER AT RATED CURRENT AND VARIOUS POWER FACTORS |  |  |  |  |  |
| (AMP) |  |  | R | X | Z | 1.0 | 0.9 | 0.8 | 0.7 | 0.6 | 0.5 |
| 100 | 1 | $3 \times 20$ | 368.37 | 158.53 | 401.03 | 63.80 | 69.39 | 67.52 | 64.27 | 60.25 | 55.68 |
| 200 | 1 | $3 \times 25$ | 294.70 | 144.84 | 328.37 | 102.09 | 113.75 | 111.77 | 107.29 | 101.39 | 94.50 |
| 300 | 1 | $6 \times 25$ | 147.35 | 137.29 | 201.40 | 76.56 | 100.00 | 104.06 | 104.54 | 103.01 | 100.06 |
| 400 | 1 | $6 \times 25$ | 147.35 | 52.19 | 156.32 | 102.09 | 107.64 | 103.36 | 97.28 | 90.18 | 82.35 |
| 500 | 1 | $6 \times 30$ | 122.79 | 46.38 | 131.26 | 106.34 | 113.21 | 109.17 | 103.12 | 95.94 | 87.96 |
| 630 | 1 | $6 \times 40$ | 92.09 | 37.99 | 99.62 | 100.49 | 108.51 | 105.26 | 99.94 | 93.45 | 86.14 |
| 800 | 1 | $6 \times 50$ | 73.67 | 32.19 | 80.40 | 102.09 | 111.32 | 108.43 | 103.32 | 96.94 | 89.68 |
| 950 | 1 | $6 \times 60$ | 61.39 | 27.95 | 67.46 | 101.02 | 110.97 | 108.41 | 103.56 | 97.41 | 90.34 |
| 1000 | 1 | $6 \times 65$ | 56.67 | 26.23 | 62.45 | 98.16 | 108.14 | 105.78 | 101.15 | 95.24 | 88.42 |
| 1250 | 1 | $6 \times 90$ | 40.93 | 20.06 | 45.58 | 88.62 | 98.69 | 96.96 | 93.05 | 87.92 | 81.93 |
| 1600 | 1 | $6 \times 110$ | 33.49 | 16.90 | 37.51 | 92.80 | 103.94 | 102.34 | 98.41 | 93.15 | 86.96 |
| 1800 | 1 | $6 \times 125$ | 29.47 | 15.11 | 33.12 | 91.88 | 103.23 | 101.77 | 97.96 | 92.82 | 86.75 |
| 2000 | 1 | $6 \times 140$ | 26.31 | 13.67 | 29.65 | 91.15 | 102.68 | 101.33 | 97.62 | 92.57 | 86.59 |
| 2250 | 1 | $6 \times 175$ | 21.05 | 11.18 | 23.83 | 82.03 | 92.82 | 91.77 | 88.54 | 84.08 | 78.75 |
| 2500 | 1 | $6 \times 200$ | 18.42 | 9.89 | 20.91 | 79.75 | 90.45 | 89.51 | 86.42 | 82.13 | 76.98 |
| 3000 | 2 | $2 \times 6 \times 110$ | 16.74 | 8.45 | 18.76 | 87.00 | 97.44 | 95.95 | 92.26 | 87.33 | 81.52 |
| 3200 | 2 | $2 \times 6 \times 120$ | 15.35 | 7.83 | 17.23 | 85.07 | 95.49 | 94.10 | 90.55 | 85.77 | 80.13 |
| 3500 | 2 | $2 \times 6 \times 140$ | 13.16 | 6.84 | 14.83 | 79.75 | 89.84 | 88.67 | 85.42 | 81.00 | 75.76 |
| 4000 | 2 | $2 \times 6 \times 150$ | 12.28 | 6.43 | 13.86 | 85.07 | 95.97 | 94.77 | 91.35 | 86.66 | 81.09 |
| 4500 | 2 | $2 \times 6 \times 175$ | 10.52 | 5.59 | 11.92 | 82.03 | 92.82 | 91.77 | 88.54 | 84.08 | 78.75 |
| 5000 | 2 | $2 \times 6 \times 200$ | 9.21 | 4.95 | 10.45 | 79.75 | 90.45 | 89.51 | 86.42 | 82.13 | 76.98 |
| 6300 | 3 | $3 \times 6 \times 175$ | 7.02 | 3.73 | 7.94 | 76.56 | 86.63 | 85.65 | 82.64 | 78.47 | 73.50 |

## ALUMINIUM BUSBARS ~ DIMENSIONS AND WEIGHTS



Figure A


Figure B


Figure C


Figure D

## SANDWICHED TYPE

( CROSS SECTION VIEW )

DIMENSIONS AND WEIGHTS OF FEEDER AND PLUG-IN FEEDER IN METAL HOUSING

| TYPE | MODEL | AMPERE <br> RATING | ALUMINIUM BUSBAR SIZE/ PHASE | $\begin{aligned} & \text { DIMENSION } \\ & \text { 'H' (mm) } \end{aligned}$ | APPROXIMATE WEIGHT ( $\mathrm{kg} / \mathrm{m}$ ) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | 3W | $3 W+1 / 2 \mathrm{G}$ | 4 W | 4W + 1/2G | 5W | $5 \mathrm{~W}+1 / 2 \mathrm{C}$ |
| 'FIGURE A' COMPACT TYPE | CB-200-GA | 200 | 6X31 | 71 | 10 | 11 | 11 | 11 | 11 | 12 |
|  | CB-400-GA | 400 | 6X63 | 103 | 13 | 13 | 14 | 14 | 15 | 16 |
|  | CB-630-GA | 630 | 6X76 | 116 | 14 | 15 | 15 | 16 | 17 | 17 |
| 'FIGURE B' SANDWICHED TYPE | SB-400-GA | 400 | 6X63 | 108 | 13 | 14 | 14 | 15 | 15 | 16 |
|  | SB-630-GA | 630 | 6X76 | 121 | 14 | 15 | 16 | 16 | 17 | 18 |
|  | SB-800-GA | 800 | 6X100 | 145 | 17 | 17 | 18 | 19 | 20 | 21 |
|  | SB-1000-GA | 1000 | 6X125 | 170 | 19 | 20 | 21 | 22 | 23 | 24 |
|  | SB-1250-GA | 1250 | 6X152 | 197 | 21 | 23 | 24 | 25 | 27 | 28 |
|  | SB-1600-GA | 1600 | 6X203 | 248 | 26 | 28 | 30 | 31 | 33 | 35 |
|  | SB-1800-GA | 1800 | 6X250 | 295 | 30 | 32 | 35 | 37 | 40 | 42 |
| 'FIGURE C' SANDWICHED TYPE | SB-2000-GA | 2000 | 2X6X152 | 371 | 38 | 40 | 45 | 46 | 51 | 53 |
|  | SB-2500-GA | 2500 | 2X6X203 | 473 | 49 | 50 | 57 | 59 | 66 | 68 |
|  | SB-3000-GA | 3000 | 2X6X203 | 473 | 49 | 50 | 57 | 59 | 66 | 68 |
|  | SB-3200-GA | 3200 | 2X6X230 | 527 | 54 | 56 | 64 | 66 | 74 | 76 |
|  | SB-3500-GA | 3500 | 2X6X230 | 527 | 54 | 56 | 64 | 66 | 74 | 76 |
| 'FIGURE D' SANDWICHED TYPE | SB-4000-GA | 4000 | 3X6X203 | 698 | 78 | 79 | 92 | 94 | 107 | 109 |
|  | SB-4500-GA | 4500 | 3X6X250 | 839 | 93 | 95 | 111 | 114 | 129 | 132 |
|  | SB-5000-GA | 5000 | 3X6X250 | 839 | 93 | 95 | 111 | 114 | 129 | 132 |
|  | SB-5500-GA | 5500 | 3X6X250 | 839 | 93 | 95 | 111 | 114 | 129 | 132 |
|  |  |  |  |  |  |  |  |  |  |  |

## ALUMINIUM BUSBARS ~ IMPEDANCES AND VOLTAGE DROPS

| FREQUENCY 50HZ |  |  | ALUMINIUM CONDUCTOR |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| AMPERE RATING | No. of BARS | BUSBAR SIZE (mm) | IMPEDANCE AT $95^{\circ} \mathrm{C}$ (micro-Ohm/m) |  |  | LINE TO LINE VOLTAGE DROP IN MILLI-VOLT PER METER AT RATED CURRENT AND VARIOUS POWER FACTORS |  |  |  |  |  |
| (AMP) |  |  | R | X | Z | 1.0 | 0.9 | 0.8 | 0.7 | 0.6 | 0.5 |
| 200 | 1 | $6 \times 31$ | 195.27 | 104.53 | 221.49 | 67.64 | 76.66 | 75.84 | 73.21 | 69.55 | 65.18 |
| 400 | 1 | $6 \times 63$ | 96.09 | 22.41 | 98.67 | 66.57 | 66.68 | 62.57 | 57.69 | 52.36 | 46.73 |
| 630 | 1 | $6 \times 76$ | 79.65 | 19.25 | 81.94 | 86.91 | 87.38 | 82.14 | 75.84 | 68.95 | 61.65 |
| 800 | 1 | $6 \times 100$ | 60.53 | 15.29 | 62.44 | 83.88 | 84.73 | 79.81 | 73.84 | 67.27 | 60.28 |
| 1000 | 1 | $6 \times 125$ | 48.43 | 12.59 | 50.04 | 83.88 | 85.00 | 80.19 | 74.29 | 67.78 | 60.83 |
| 1250 | 1 | $6 \times 152$ | 39.83 | 10.58 | 41.21 | 86.22 | 87.59 | 82.73 | 76.72 | 70.07 | 62.96 |
| 1600 | 1 | $6 \times 203$ | 29.82 | 8.13 | 30.91 | 82.64 | 84.20 | 79.63 | 73.94 | 67.61 | 60.84 |
| 1800 | 1 | $6 \times 250$ | 24.21 | 6.70 | 25.12 | 75.49 | 77.05 | 72.93 | 67.76 | 62.01 | 55.84 |
| 2000 | 2 | $2 \times 6 \times 152$ | 19.91 | 5.29 | 20.60 | 68.98 | 70.07 | 66.18 | 61.38 | 56.05 | 50.37 |
| 2500 | 2 | $2 \times 6 \times 203$ | 14.91 | 4.07 | 15.45 | 64.56 | 65.78 | 62.21 | 57.77 | 52.82 | 47.53 |
| 3000 | 2 | $2 \times 6 \times 203$ | 14.91 | 4.07 | 15.45 | 77.48 | 78.94 | 74.66 | 69.32 | 63.39 | 57.04 |
| 3200 | 2 | $2 \times 6 \times 230$ | 13.16 | 3.62 | 13.65 | 72.94 | 74.39 | 70.40 | 65.39 | 59.82 | 53.85 |
| 3500 | 2 | $2 \times 6 \times 230$ | 13.16 | 3.62 | 13.65 | 79.78 | 81.37 | 76.99 | 71.52 | 65.43 | 58.90 |
| 4000 | 3 | $3 \times 6 \times 203$ | 9.94 | 2.71 | 10.30 | 68.87 | 70.17 | 66.36 | 61.62 | 56.35 | 50.70 |
| 4500 | 3 | $3 \times 6 \times 250$ | 8.07 | 2.23 | 8.37 | 62.91 | 64.21 | 60.77 | 56.47 | 51.67 | 46.53 |
| 5000 | 3 | $3 \times 6 \times 250$ | 8.07 | 2.23 | 8.37 | 69.90 | 71.34 | 67.53 | 62.74 | 57.41 | 51.70 |
| 5500 | 3 | $3 \times 6 \times 250$ | 8.07 | 2.23 | 8.37 | 76.89 | 78.48 | 74.28 | 69.02 | 63.16 | 56.87 |

## FREQUENCY 60HZ

ALUMINIUM CONDUCTOR

| AMPERE RATING (AMP) | No. of BARS | BUSBAR SIZE (mm) | IMPEDANCE AT $95^{\circ} \mathrm{C}$ (micro-Ohm/m) |  |  | LINE TO LINE VOLTAGE DROP IN MILLI-VOLT PER METER AT RATED CURRENT AND VARIOUS POWER FACTORS |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | R | X | Z | 1.0 | 0.9 | 0.8 | 0.7 | 0.6 | 0.5 |
| 200 | 1 | $6 \times 31$ | 195.27 | 125.43 | 232.09 | 67.64 | 79.82 | 80.19 | 78.38 | 75.35 | 71.45 |
| 400 | 1 | $6 \times 63$ | 96.09 | 26.89 | 99.78 | 66.57 | 68.03 | 64.44 | 59.90 | 54.85 | 49.42 |
| 630 | 1 | $6 \times 76$ | 79.65 | 23.10 | 82.93 | 86.91 | 89.21 | 84.66 | 78.84 | 72.31 | 65.29 |
| 800 | 1 | $6 \times 100$ | 60.53 | 18.35 | 63.25 | 83.88 | 86.57 | 82.36 | 76.87 | 70.66 | 63.95 |
| 1000 | 1 | $6 \times 125$ | 48.43 | 15.11 | 50.73 | 83.88 | 86.90 | 82.81 | 77.41 | 71.27 | 64.61 |
| 1250 | 1 | $6 \times 152$ | 39.83 | 12.70 | 41.80 | 86.22 | 89.59 | 85.48 | 80.00 | 73.73 | 66.93 |
| 1600 | 1 | $6 \times 203$ | 29.82 | 9.76 | 31.38 | 82.64 | 86.16 | 82.34 | 77.16 | 71.22 | 64.74 |
| 1800 | 1 | $6 \times 250$ | 24.21 | 8.04 | 25.51 | 75.49 | 78.87 | 75.43 | 70.75 | 65.35 | 59.46 |
| 2000 | 2 | $2 \times 6 \times 152$ | 19.91 | 6.35 | 20.90 | 68.98 | 71.67 | 68.38 | 64.00 | 58.99 | 53.54 |
| 2500 | 2 | $2 \times 6 \times 203$ | 14.91 | 4.88 | 15.69 | 64.56 | 67.32 | 64.33 | 60.28 | 55.64 | 50.58 |
| 3000 | 2 | $2 \times 6 \times 203$ | 14.91 | 4.88 | 15.69 | 77.48 | 80.78 | 77.19 | 72.34 | 66.77 | 60.70 |
| 3200 | 2 | $2 \times 6 \times 230$ | 13.16 | 4.35 | 13.86 | 72.94 | 76.14 | 72.80 | 68.26 | 63.03 | 57.33 |
| 3500 | 2 | $2 \times 6 \times 230$ | 13.16 | 4.35 | 13.86 | 79.78 | 83.28 | 79.63 | 74.66 | 68.94 | 62.71 |
| 4000 | 3 | $3 \times 6 \times 203$ | 9.94 | 3.25 | 10.46 | 68.87 | 71.80 | 68.62 | 64.30 | 59.35 | 53.95 |
| 4500 | 3 | $3 \times 6 \times 250$ | 8.07 | 2.68 | 8.50 | 62.91 | 65.72 | 62.86 | 58.96 | 54.46 | 49.55 |
| 5000 | 3 | $3 \times 6 \times 250$ | 8.07 | 2.68 | 8.50 | 69.90 | 73.03 | 69.85 | 65.51 | 60.51 | 55.05 |
| 5500 | 3 | $3 \times 6 \times 250$ | 8.07 | 2.68 | 8.50 | 76.89 | 80.33 | 76.83 | 72.06 | 66.56 | 60.56 |

## Notes:

1. The values computed above are based on ambient temperature of $40^{\circ} \mathrm{C}$ and max temperature of $95^{\circ} \mathrm{C}$.
2. The line-to-line voltage drop of the busbar trunking system can be calculated using the formula:

$$
\Delta V=k \times \sqrt{3} \times\left(R_{0} \cos \phi+X_{0} \sin \phi\right) \times I_{0} \quad(V / m)
$$

where $I_{0}=$ rated current, $\boldsymbol{\operatorname { c o s }} \boldsymbol{\Phi}=$ load power factor, $\boldsymbol{\operatorname { s i n }} \boldsymbol{\phi}=\sqrt{1-\boldsymbol{\operatorname { C o s }}^{2} \Phi}, \mathbf{k}=$ load distribution factor, ( $\mathbf{k}=1$ for concentrated load, $\mathbf{k}=0.5$ for distributed load)
3. The $A C$ resistance, $\mathbf{R}$ at load current $I$ can be calculated using the formula:

$$
\mathbf{R}=\mathbf{R}_{0} \times \frac{1+\alpha\left(55 \times\left(I / \mathrm{I}_{0}\right)^{2}+20\right)}{1+75 \alpha} \quad(\Omega / \mathrm{m})
$$

where $\mathbf{R}_{0}=A C$ resistance at $\mathbf{I}_{0}, \alpha=$ temperature co-efficient of conductor at $20^{\circ} \mathrm{C}$
(Copper $\sim 3.94 \times \mathbf{1 0}^{\mathbf{- 3}}$, Aluminium $\sim 4.00 \times \mathbf{1 0}^{\mathbf{- 3}}$ )
4. To determine line-to-neutral voltage drop, multiply line-to-line voltage drop by $\mathbf{0 . 5 7 7}$.

## 100A - 800A COMPACT BUSWAY

DAVIS Compact Busway System is a low ampere air insulated busway designed to distribute electrical energy economically between 100A to 800A. This is a very economical busway designed for efficient energy distribution in a wide area especially in textile mills and small and medium industries or assembly lines where production machines and equipment are needed to be constantly relocated to improve production workflow and productivity.


PLUG-IN FEEDER 3.0m




Flanged Ends

End Feed Cable Boxes


| AMPERE RATING | DIMENSIONS (mm) |  |  |
| :---: | :---: | :---: | :---: |
|  | L | W | H |
| 15A to 100A | 400 | 260 | 140 |
| 125A to 200A | 400 | 260 | 140 |
| 225A to 250A | 400 | 260 | 140 |
| 300A to 400A | 500 | 310 | 210 |

Table 5: Plug-in Boxes


Flatwise Elbow


Edgewise Elbow

## 40A-63A LIGHTRACK BUSWAY

DAVIS Lightrack Busway System is designed for special applications where electrical energy can be shared efficiently and with flexibility for lighting fixtures especially in hypermarkets, shopping malls, greenhouses, exhibition halls, display areas, theatres, workshops or any other facilities that may require such features. In places where flexibility is greatly needed, DAVIS Lightrack busway is ideal to meet such continuous lighting load changes.



## Ceiling Mounted

Wall Mounted



Copper bar TRUNKING SECTION VIEW


TRUNKING TAP-OFF POINT

- Small size ( 27 X 63mm), light weight, quick and easy to install.
- Enclosure is manufactured from rigid extruded aluminium with aesthetic features. - protection against electric shock.

0.6 m length $\mathrm{c} / \mathrm{w}$

2 plug-in openings

2.4 m length $\mathrm{c} / \mathrm{w} 8$ plug-in openings


40A - 63A Lightrack Busway

| Track <br> Length | No. of <br> Tap-offs | 3 bars-240V <br> 1 CIRCUIT <br> (Grey) | 4 bars-240V <br> 2 CIRCUITS <br> (Green) | 5 bars-240V <br> 3 CIRCUITS <br> (Black) |
| :---: | :---: | :---: | :---: | :---: |
| 0.6 m | 2 | SFLT-3-63-0.6 | SFLT-4-63-0.6 | SFLT-5-63-0.6 |
| 1.2 m | 4 | SFLT-3-63-1.2 | SFLT-4-63-1.2 | SFLT-5-63-1.2 |
| 2.4 m | 8 | SFLT-3-63-2.4 | SFLT-4-63-2.4 | SFLT-5-63-2.4 |

[^0]
## 40A, 63A \& 80A 3-PHASE 50Hz POWERTRACK BUSWAY

DAVIS also manufactures low ampere 40A, 63A \& 80A Powertracks specially designed for small and medium industries including workshops where energy requirements are low but require a lot of flexibilities as quick changes in production workflows often necessitate relocation of machinery, equipment or exhibition items.

DAVIS Powertrack Busway is suitable for:

- Small and medium industrial premises
- Business centres
- Exhibition centres
- Workshops
- Display areas
- Theatres


## Joint Connector

The joint connector allows for easy push-fit connection of Powertracks without the need for special tools during installation


Powertrack Busway is ideal for Flexible Manufacturing System (FMS) environments

## POWERTRACK BUSWAY

Davis Powertrack Busway is designed to comply with IEC 60439-2:2000.

## CURRENT RATING

40Amp, 240/415V, 50 Hz three-phase
$63 \mathrm{Amp}, 240 / 415 \mathrm{~V}, 50 \mathrm{~Hz}$ three-phase
80Amp, 240/415V, 50 Hz three-phase

## SHORT CIRCUIT RATING

The short circuit protection is provided by fuselinks Fuse BS 88, 100 Amp Fuse or 100 Amp MCCB.

| Prospective current | 16 kA |
| :--- | :--- |
| Mechanical withstand | 10 kA peak |
| Thermal withstand | 1200 A 0.4 seconds |

## EARTH FAULT LOOP IMPEDANCE

The IEE wiring regulations require that the total earth loop impedance of any circuit must be low enough to ensure that the protective device will operate within the time specified. The earth fault loop impedance for Davis Powertrack Busway System is as follow:-

| Phase Busbar | $1.20 \mathrm{~m} \Omega / \mathrm{m}$ |
| :--- | :--- |
| Earth Busbar \& Housing | $0.70 \mathrm{~m} \Omega / \mathrm{m}$ |
| Interconnector | $0.20 \mathrm{~m} \Omega$ |
| Cable Feed Unit 32A Tap-Off | $0.30 \mathrm{~m} \Omega$ |
| (4mm ${ }^{2} \times 3 \mathrm{~m}$ ) |  |
| Line \& Earth | $30.0 \mathrm{~m} \Omega$ |

DEGREE OF PROTECTION

| Powertrack | IP $4 x$ |
| :--- | :--- |
| Tap-Off Unit | IP $4 x$ |
| Cable Feed Unit | IP $4 x$ |

## VOLTAGE DROP

Busbar (line \& neutral) $\quad 2.1 \mathrm{mV} / \mathrm{A} / \mathrm{m}$
Interconnector $\quad 0.2 \mathrm{mV} / \mathrm{A}$
Cable Feed Unit 32A Tap-Off $0.3 \mathrm{mV} / \mathrm{A}$
( $4 \mathrm{~mm}^{2} \times 3 \mathrm{~m}$ ),
Line \& Earth
$11.0 \mathrm{mV} / \mathrm{A} / \mathrm{m}$

## EARTH BONDING

The earth conductor is connected directly to the Powertrack extrusion at both ends of the earth bar.

## CONSTRUCTION SPECIFICATIONS

| Powertrack Casing | Extruded Aluminium |
| :--- | :--- |
| Fixing Bracket | Galvanised Steel |
| Cable Feed Unit | Galvanised Steel |
| Busbar | 99.9\% high conductivity <br> Copper (2x10mm) |
| Insulator | Polyester \& Polycarbonate |
| Tap-Off | Polyester/metal |
| Shutter | Polyacetal |
| Tap-Off Flexible | Galvanised conduit steel |
| Conduit | \&PVC insulated |

## TAP-OFF UNITS

The 32A tap-off unit is normally unfused with 3 metres of $4 \mathrm{~mm}^{2}$ cable in galvanised flexible conduit steel with PVC insulation. 15A and 40A unfused tap-off units are also available.

40A, 63A \& 80A POWERTRACK BUSWAY

| Track <br> Length | No. of <br> Tap-offs | 3 bars-240V <br> Single phase <br> (Grey) | 5 bars-415V <br> Three phase <br> (Black) |
| :---: | :---: | :---: | :---: |
| 0.6 m | 2 | SFPT-3-63-0.6 | SFPT-5-63-0.6 |
| 1.2 m | 4 | SFPT-3-63-1.2 | SFPT-5-63-1.2 |
| 2.4 m | 8 | SFPT-3-63-2.4 | SFPT-5-63-2.4 |

[^1]
## 63A BUSTRACK

DAVIS Bustrack System is designed for today's modern office environment which demands a highly reliable and flexible power distribution system to be used under a raised-floor environment. The bustrack is designed for single-phase, multi-phase or multi-circuit power distribution system and comes with a standard earth or an extra clean earth.
DAVIS BUSTRACK is rated at 63A single-phase or three-phase with standard tap-offs at intervals of 300 mm pitch. The bustrack sockets are fully shuttered and each come with a dust proof cover and a positive locking device to ensure that the plug is in full electrical contact when pushed in.

| Track <br> Length | No. of <br> Tap-offs | 3 bars-240V <br> Standard Earth <br> (Grey) | 4 bars-240V <br> Clean Earth <br> (Green) | 5 bars-415V <br> 3-phase <br> (Black) |
| :--- | :---: | :--- | :--- | :--- |
| 0.6 m | 2 | SFBT-3-63-0.6 | SFBT-4-63-0.6 | SFBT-5-63-0.6 |
| 1.2 m | 4 | SFBT-3-63-1.2 | SFBT-4-63-1.2 | SFBT-5-63-1.2 |
| 2.4 m | 8 | SFBT-3-63-2.4 | SFBT-4-63-2.4 | SFBT-5-63-2.4 |



QUANTEC ${ }^{\circledR}$ SERVICE BOX
The overall dimension of DAVIS QUANTEC ${ }^{\circledR}$ Raised Floor Service Box is $339 \mathrm{~mm}(\mathrm{~W}) \mathrm{x}$ $244 \mathrm{~mm}(\mathrm{D}) \times 85 \mathrm{~mm}(\mathrm{H})$. The recommended raised floor mounting hole to be cut in the floor panel is $327 \mathrm{~mm} \times 232 \mathrm{~mm}$.


Minimum floor void 65 mm

TAP-OFF UNIT
The tap-off unit comprises a 32A unfused tap-off plug fitted with a 3 m length $4 \mathrm{~mm}^{2}$ PVC cable enclosed in a 16 mm flexible conduit. Colour coded plugs and sockets are used to differentiate between standard earth system (Grey), clean earth system (Green) and normal 3-phase system (Black).

| Conduit <br> Length | $\mathbf{3}$ pins-240V <br> Standard Earth <br> (Grey) | 4 pins-240V <br> Clean Earth <br> (Green) | $\mathbf{5}$ pins-415V <br> 3 Phase <br> (Black) |
| :---: | :---: | :---: | :---: |
| $3 m$ | SFBT-3-63-TO | SFBT-4-63-TO | SFBT-5-63-TO |



FIXING BRACKET
The fixing bracket is used to hold the bustrack onto the floor slab which can be raised off the slab to clear any obstruction from other cables or services when needed.

| Track <br> Length | No. of <br> Pcs Req. | Product <br> Code |
| :---: | :---: | :---: |
| 0.6 m | 1 | SFBT-FB |
| 1.2 m | 1 | SFBT-FB |
| 2.4 m | 3 | SFBT-FB |

CABLE FEED UNIT
A flexible oversized cable feed unit is designed to ease the termination of cables feeding the bustrack system. Each unit comes with a trunking lock device for additional security.

| Type | Product <br> Code |
| :--- | :--- |
| Standard Earth | SFBT-3-63-FU |
| Clean Earth | SFBT-4-63-FU |
| 3-phase | SFBT-5-63-FU |



CORNER UNIT
A corner unit comes with two numbers of cable feed unit. It may be used for bends or as a flyover over an obstacle.

| Type | Product <br> Code |
| :--- | :--- |
| Standard Earth | SFBT-3-63-CU |
| Clean Earth | SFBT-4-63-CU |
| 3-phase | SFBT-5-63-CU |


[^0]:    *The interconnector is included in each length of trunking unit
    *The connection between two lengths of Lightracks can be assembled without using tools

[^1]:    *The interconnector is included in each length of trunking unit
    *The connection between two lengths of Powertracks can be assembled without using tools

